smartFactory KL®

Production Level 4

Prof. Dr.-Ing. Martin Ruskowski

Chairman of the Board
Technologie-Initiative SmartFactory KL e.V.

Scientific Director Innovative Factory Systems
Deutsches Forschungszentrum für Künstliche Intelligenz

Professor for Machine Tools and Control Systems
Technische Universität Kaiserslautern

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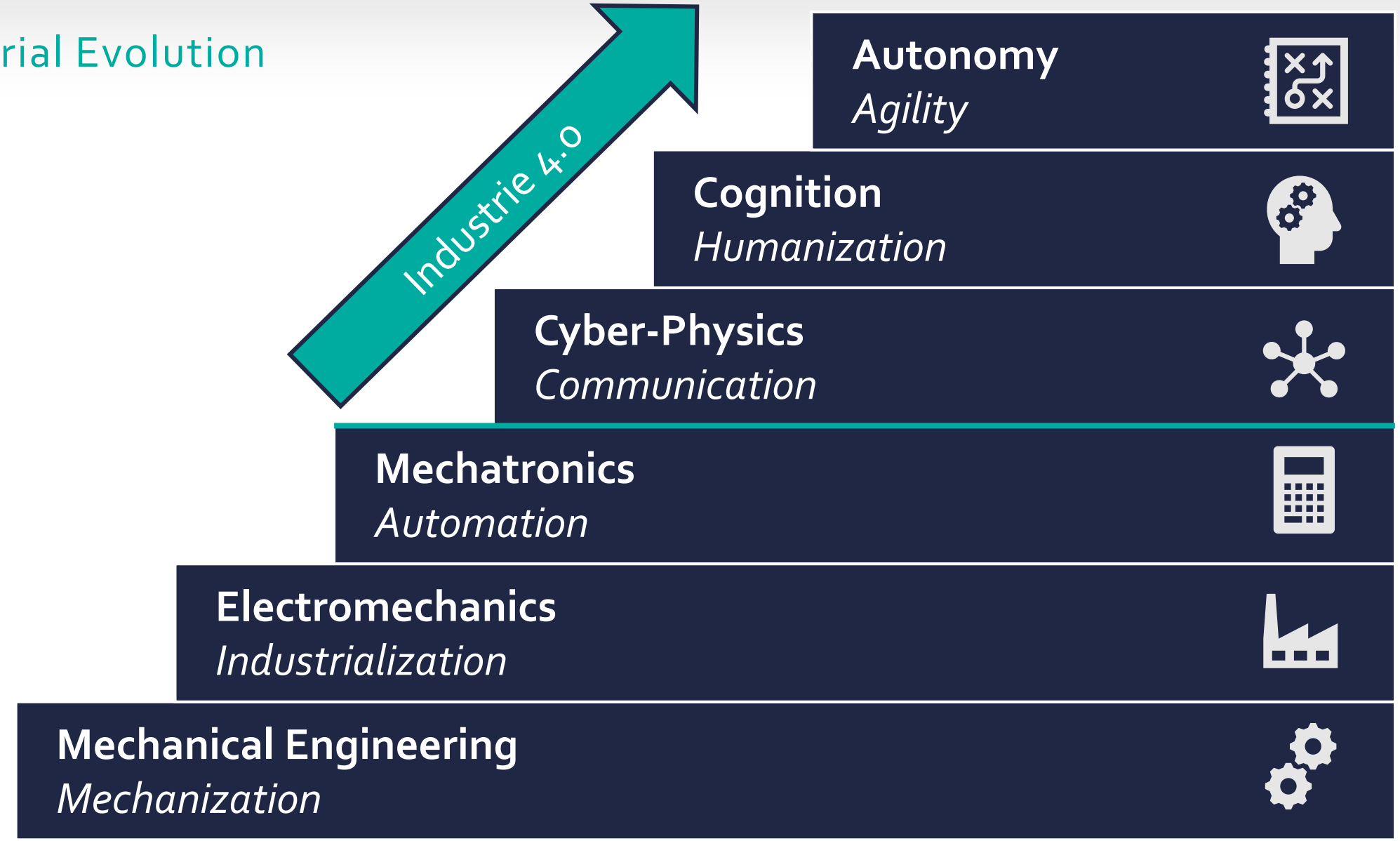
Industrial Evolution



Autonomy?

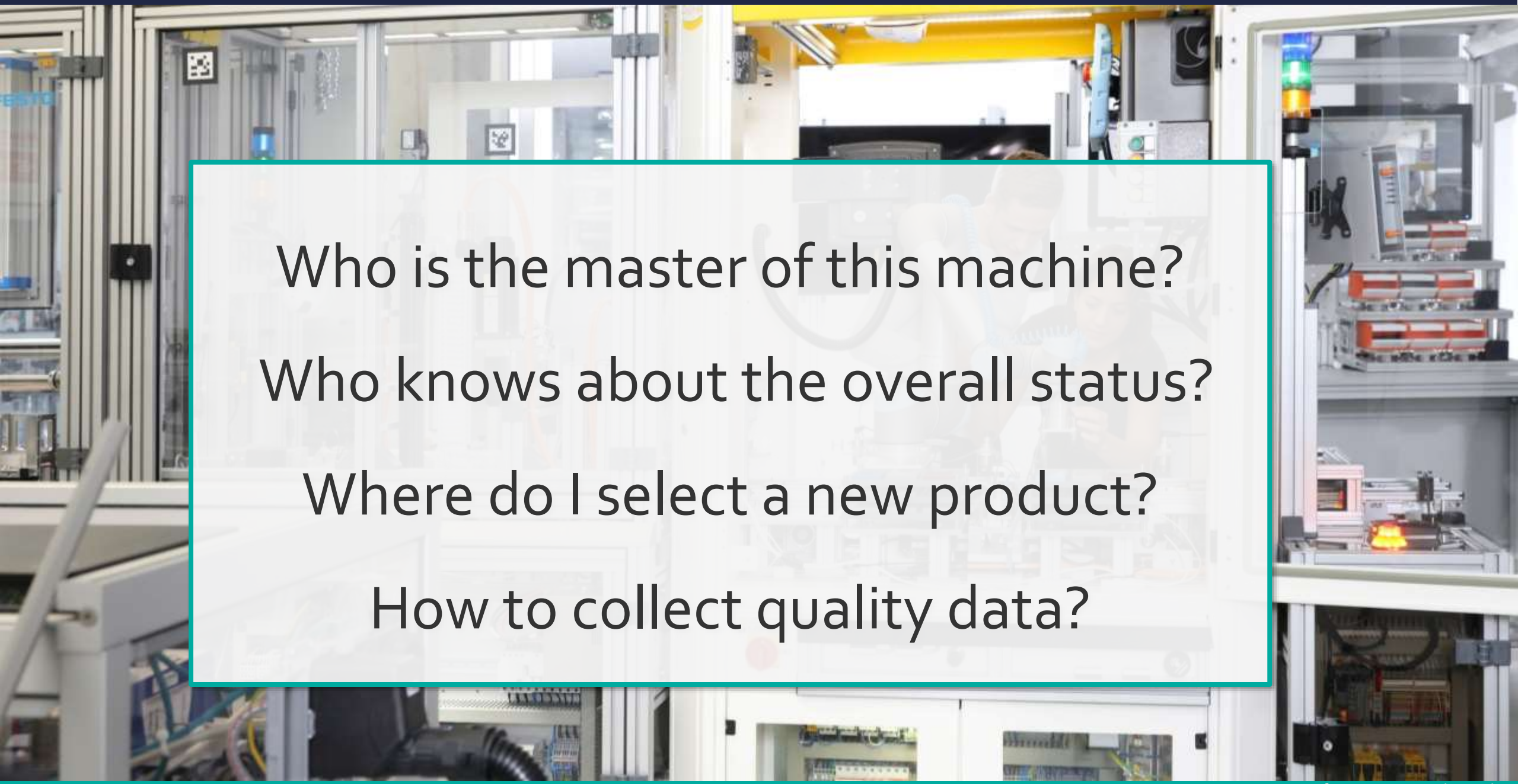
Autonomy is a state of independence or self-governance.

It denotes a relatively **high level of discretion** granted to an employee in his or her work.

Its opposite is **Heteronomy**.

(Greek αὐτονομία *autonomía, "give oneself one's own law" – from* αὐτός *autós* "self" and νόμος *nómos* "law")

Quelle: Wikipedia

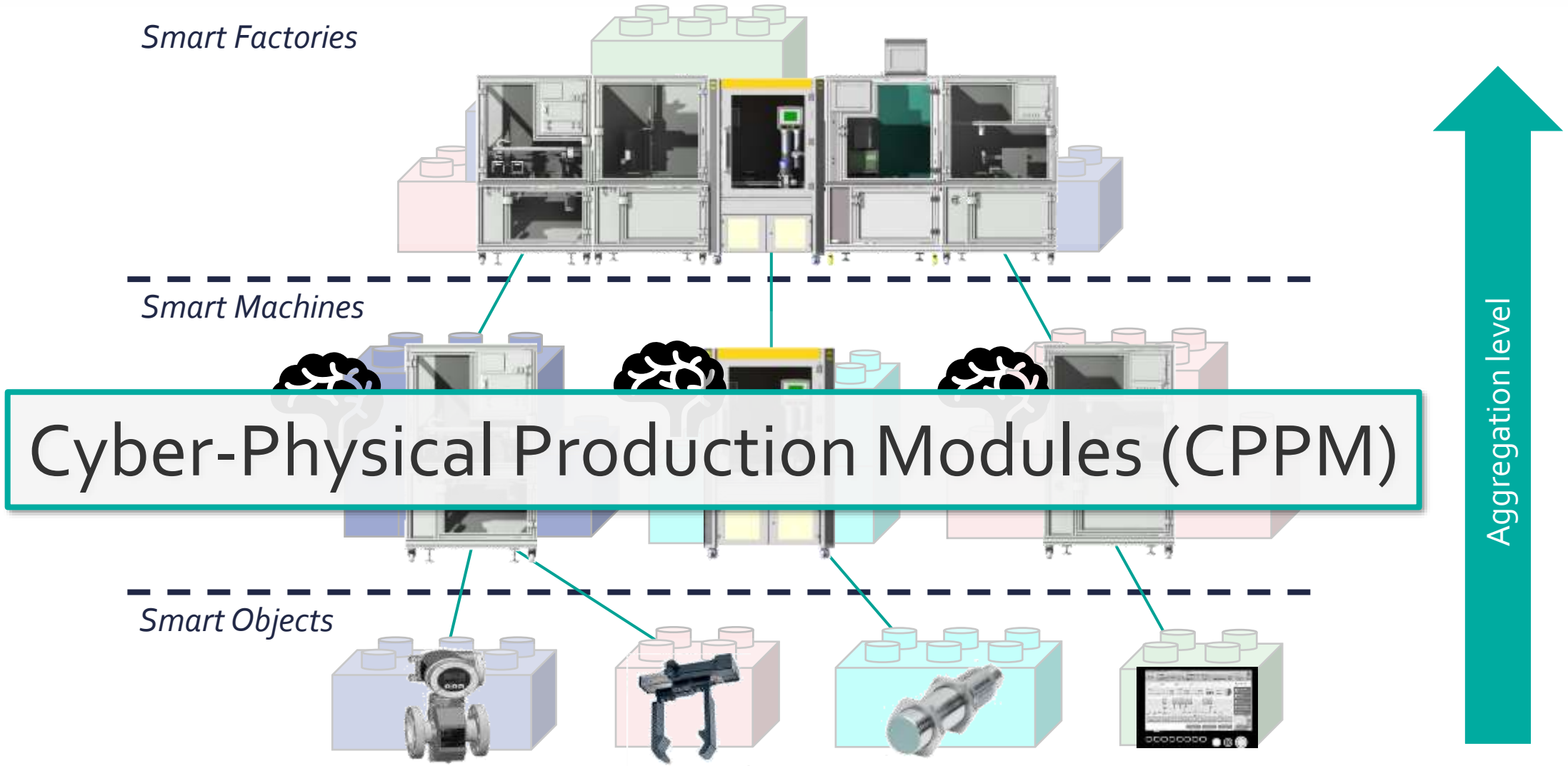


Who is the master of this machine?

Who knows about the overall status?

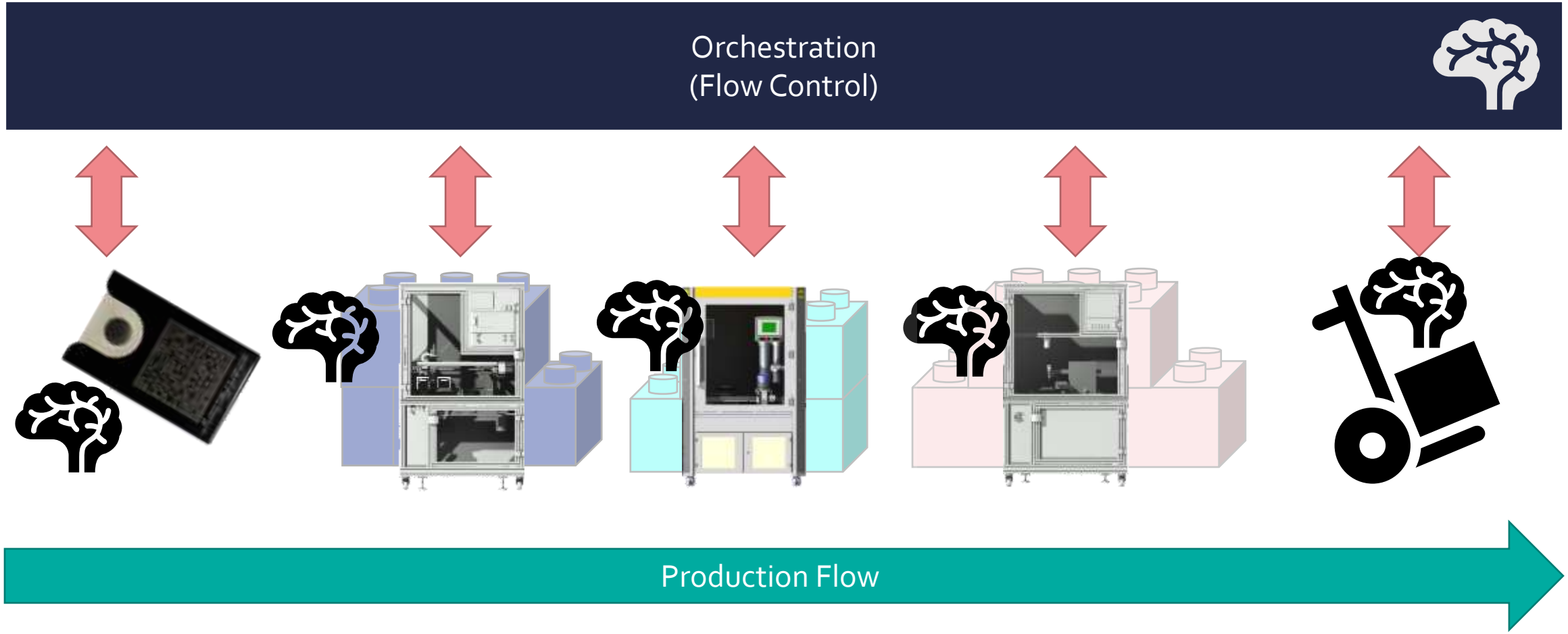
Where do I select a new product?

How to collect quality data?

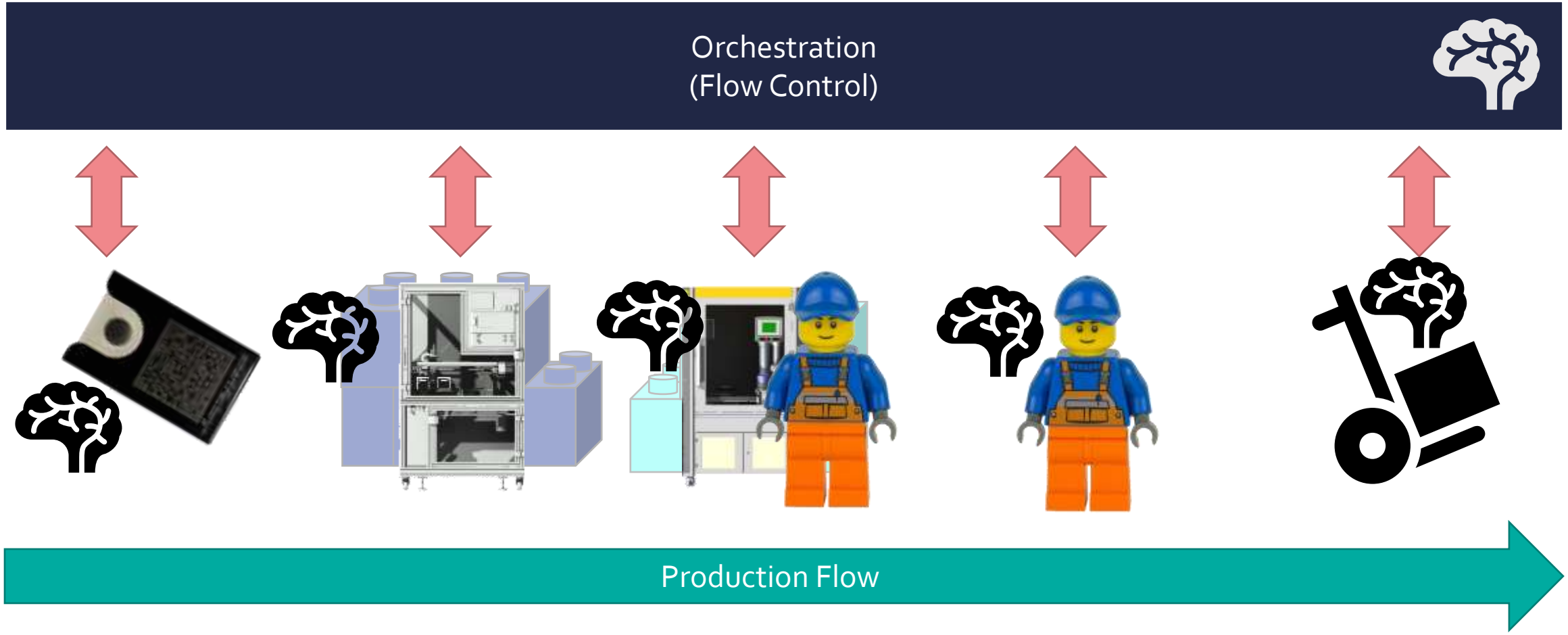


Cyber-Physical Production Modules (CPPM)

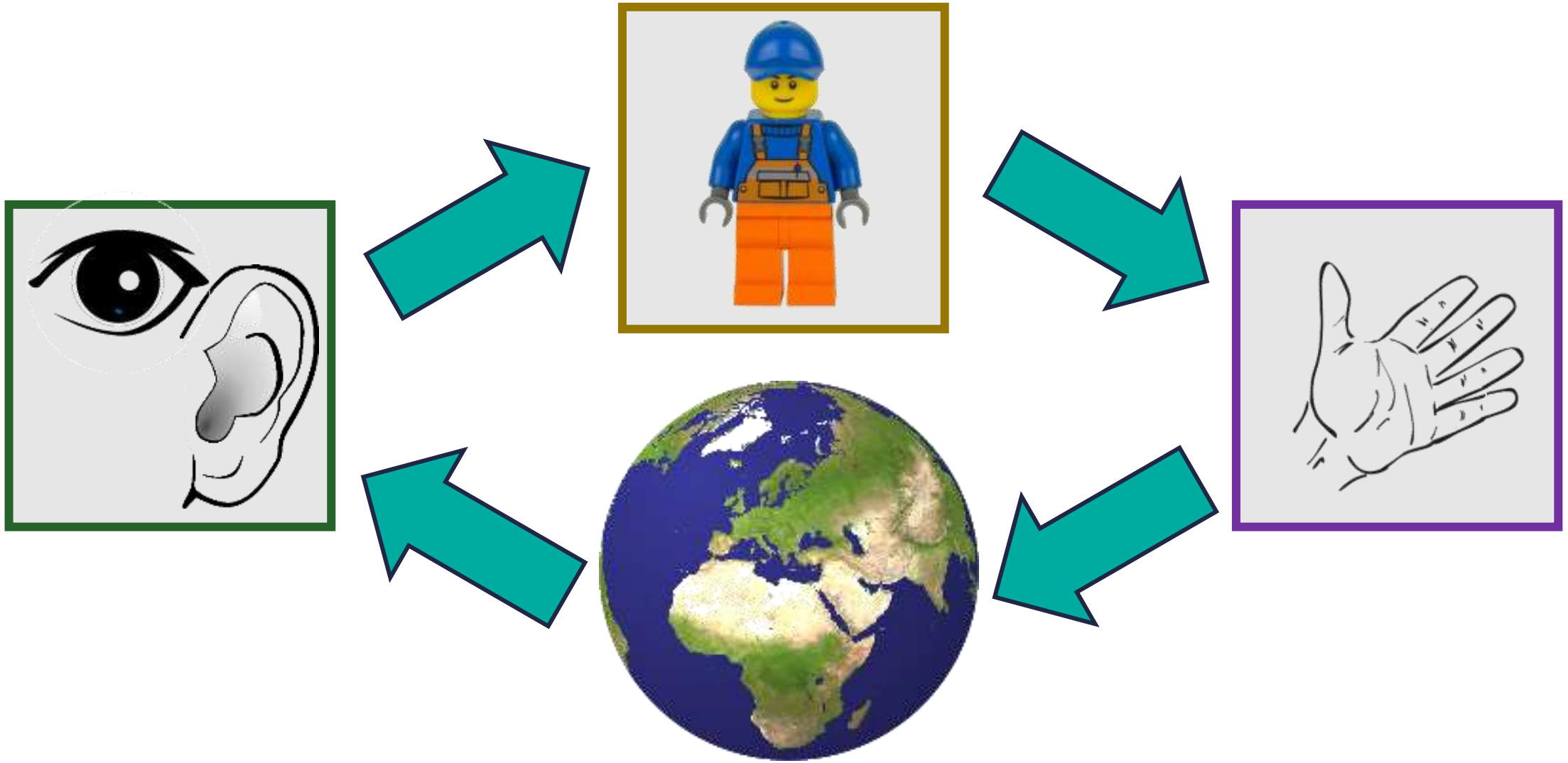
Autonomous Production



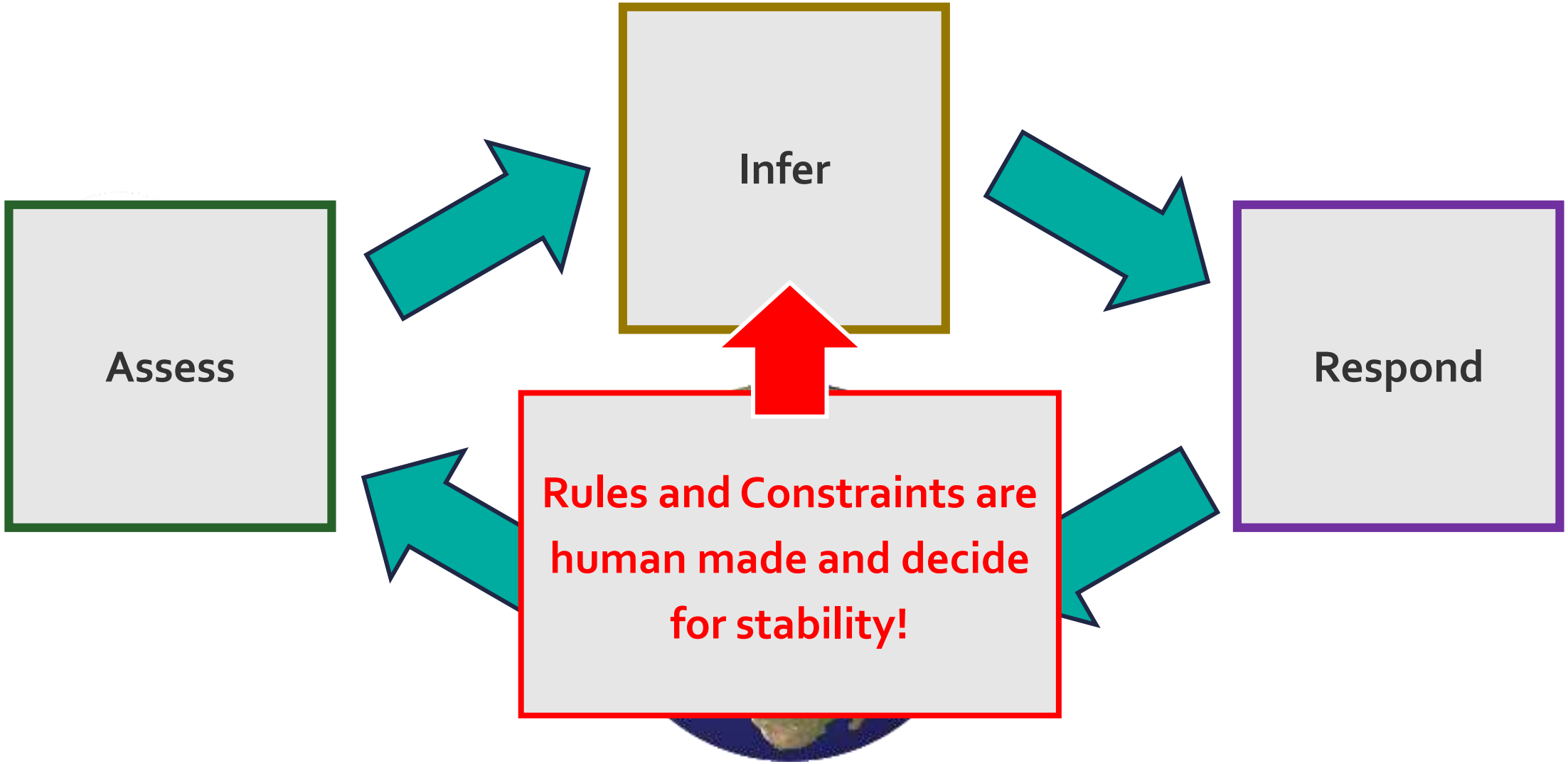
Autonomous Production



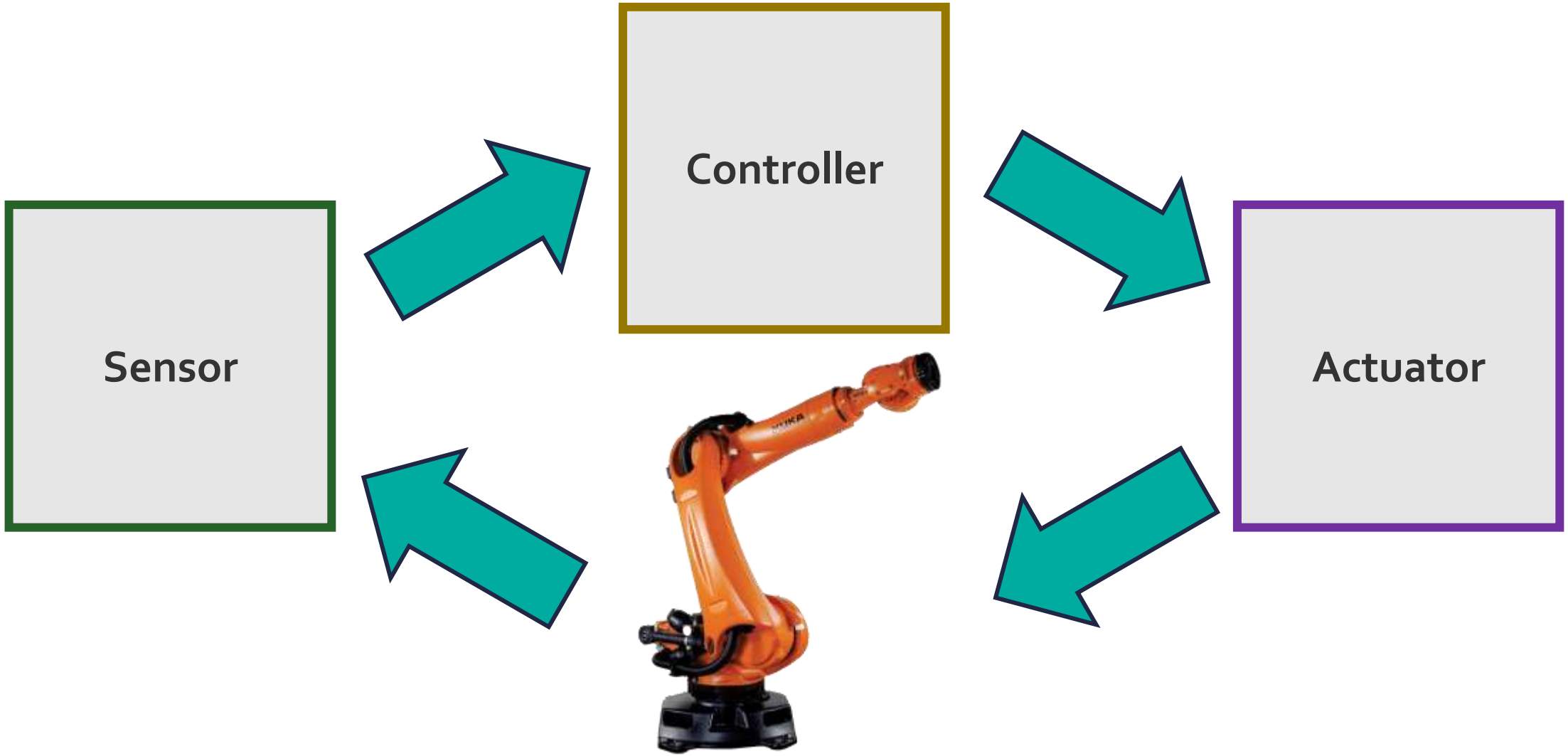
Human Feedback



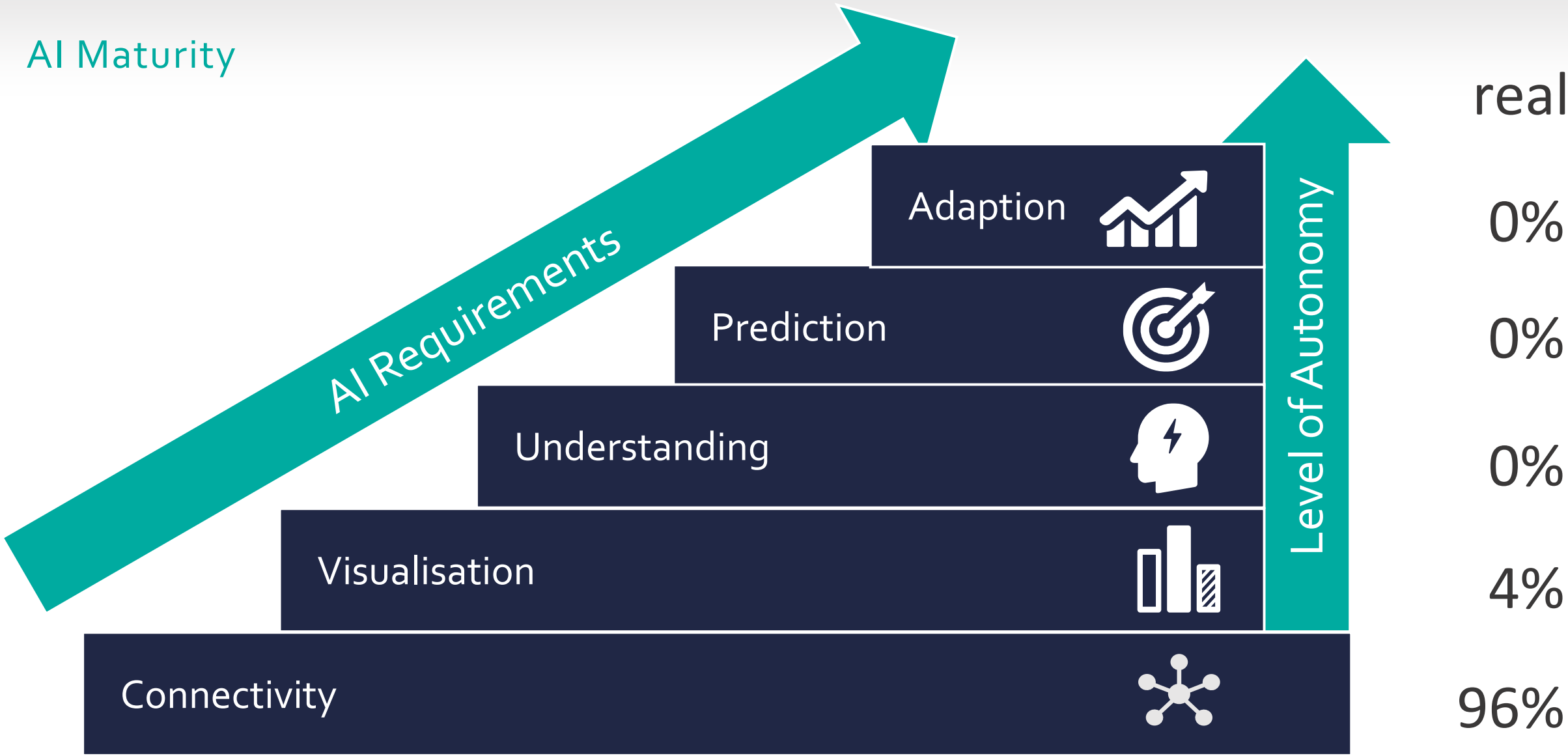
Human Feedback



Analogy to the Feedback Control Loop



AI Maturity



Src: Industrie 4.0 Maturity Center

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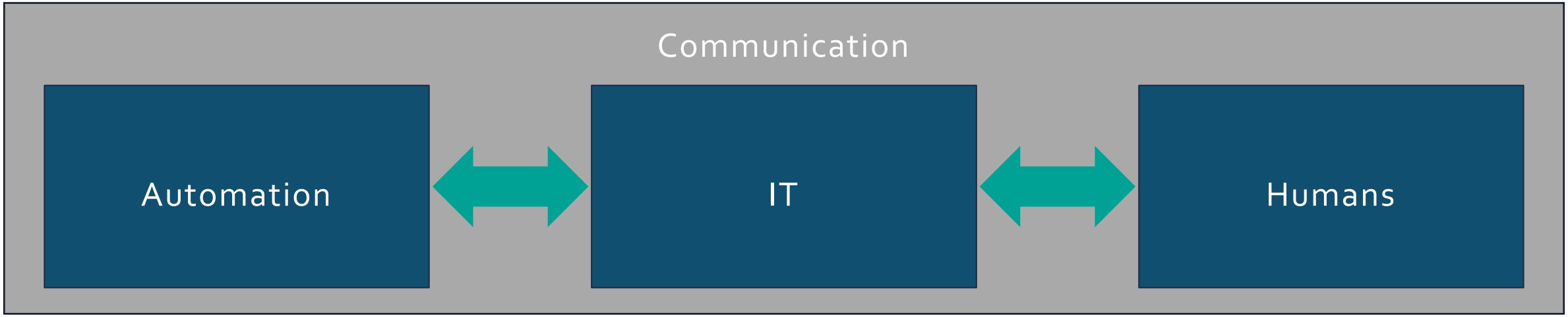

Also in future times Humans and not Machines are at the core of production

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Prof. Dr.-Ing. Martin Ruskowski
Vorstandsvorsitzender
Technologie-Initiative SmartFactory KL e.V.

Forschungsbereichsleiter Innovative Fabriksysteme
Deutsches Forschungszentrum für Künstliche Intelligenz

Lehrstuhlinhaber für Werkzeugmaschinen und Steuerungen
Technische Universität Kaiserslautern

Trippstadter Straße 122
D-67663 Kaiserslautern
+49 631 20575-3400

martin.ruskowski@smartfactory.de